



Dart Aerospace Ltd.
1270 Aberdeen St
Hawkesbury, ON
K6A 1K7
Canada

Tel (613) 632-5200

06/10/17

D350-567-113
Job Sheet 169337



Part No: D350-567-113

Job Qty: 2 ea

Part Name: Replacement Exterior Super-Sized Window



Part Weight: 0 lbs

Status: Scheduled

Priority: Medium

Job Created: 12/8/17

Job Tracking No:

Due Date: 12/11/17

Created By: Linda Lacelle

Type: Stock

Description:

Customer: Ladylori (CLADY02)

2nd Floor, Langata House Wilson Airport, PO Box 1687 Nairobi, , 00502 Kenya ph:254 20 6005417 fx:254 20 6005431.

Note: DWG REV E SHEET 28 IPP Rev:A 04-08-24 New Issue JLM IPP Rev:B 08-10-07 as per revD DD verified by:
IPP REV:C 13.10.15 AS PER IIN REV.E DD VERF:JLM

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup hrs	Run Hrs	Workcenter / Supplier	Lead Time	
90	Start up Operation	2 Ea	12/11/17	12/11/17	0.00	0.00	Start Up Stores/Pkg-2		09 FEB 22 2018
110	Packaging	2 pcs	12/11/17	12/11/17	0.00	0.00	Packaging1-3		09 FEB 22 2018
120	QC	2 pcs	12/11/17	12/11/17	0.00	0.00	QC4		Sms
125	DC	2 pcs	12/11/17	12/11/17	0.00	0.00	DC		
130	Packaging	2 pcs	12/11/17	12/11/17	0.00	0.00	Packaging3-1		Sms
140	QC21-FG	2 Ea	12/11/17	12/11/17	0.00	0.00	QC21		fg033



Container No: S044549



Part: D350 - 567 - 113

Job No: 169337

Serial No/Batch: S044549

Revision: IIN - D350 - 567

Inspector:

Dart Aerospace Ltd.
1270 Aberdeen Street
Hawkesbury, ON K6A 1K7
CANADA
TEL.: 1 613 632-5200
Email: sales@dartaero.com
www.dartaerospace.com

Date: 02/22/18

Job Allocations					
Operation	Component Part	Required	Inventory	Allocated	Std Qty
90-Start up Operation	212-12	24	63	0	0
	2600-6	24	72	0	0
	2600-LW	24	112	0	0
	-AN526C832R9	42	206	0	0
	-D2463-096 Power	14	76	0	0
	-D3290-041	2	1	0	0
	D3290-041	2	0	0	0
	•FG-778150-550-ROL	36	408	0	0
	•MS20426AD3-5	48	8,646	0	0
	•MS21042L08	42	2,967	0	0
	•NAS1149DN832J	84	1,444	0	0
Part Specifications					
Specifications could not be found.					

Plex 12/8/17 7:17 AM dart.lacelle.linda



Dart Aerospace Ltd.
1270 Aberdeen St
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Canada

Master Unit 001109

Tel (613) 632-5200

Containers on Master Unit 001109				
Serial No	Part No	Customer Part No	Status	Quantity
S044542	212-12	212-12	Allocated	20
S044543	212-12	212-12	Allocated	4
S006218	2600-6	2600-6	Allocated	2
S044541	2600-6	2600-6	Allocated	22
S044538	2600-LW	2600-LW	Allocated	24
FM137597-40	AN526C832R9		Allocated	41
S044529	D2463	D2463	Allocated	14.332
S044528	D3290-041	D3290-041	Allocated	2
S044527	FG-778150-550-ROL		Allocated	36
S044525	MS20426AD3-5		Allocated	48
S044524	MS21042L08		Allocated	42
S044523	NAS1149DN832J	NAS1149DN832J	Allocated	84

100

PAGE 1 OF 1

Part Number: D350-567-113

Description: REPLACEMENT WINDOW, EXTRA LARGE

[illegible]

DQA: _____ Date: _____



WORK ORDER NON-CONFORMANCE / UPDATE

QA Closed: _____ Date: _____

Work Order update only ☐

Work Order: _____ Part No. _____ NCR No. _____	DISPOSITION Rework ☐ Scrap ☐ Use-as-is ☐ Suspected Unapproved ☐	AGAINST DEPARTMENT/PROCESS Skid-tube ☐ Machining ☐ Thermoforming ☐ Large Fab ☐ Cross tube ☐ Small Fab ☐ Finishing ☐ Composite ☐ Water Jet ☐ Prod. Eng. Coord. ☐ Rec/Store/Packaging ☐ Supplier ☐ Engineering ☐ Quality ☐ Other ☐			
Date :	Step #:	QTY Effective :		MRB (QSI042) Approval	
Description Work Order Deviation			Disposition		
			Completed By		
			Lead hand / Supervisor Approval Verification		
			QC / QA Coordinator Approval		
Root Cause		FAULT CATEGORY			
Environment ☐ Design ☐ Doc/Data ☐ Equip/Tooling ☐ Handling/Pre ☐ Material ☐ Internal Transport ☐ Tribal Knowledge ☐ LOA ☐ Substation ☐ Past Expiry Date ☐ Misidentified ☐	No Re-verification ☐ Operator ☐ Offset/Setup ☐ Supplier ☐ Training ☐ Use for Testing ☐ Poor Information ☐ Rushing ☐ Product Improvement ☐ Process Improvement ☐ Manufacturing Process ☐ Past Due ☐	Pressure/Forced ☐ Bending ☐ Centre Not Concentric ☐ Cracks ☐ Crimp/Kink/Ripple/Wave ☐ Cuffs ☐ Crushing ☐ Heat Treat ☐ Wave/Twist in Tube ☐ Marks/Chatter ☐	Temperature/Cure ☐ Set-up ☐ BOM/Route ☐ Broken/Damage/Defect ☐ Inspection Incomplete/Unqualified ☐ Contamination ☐ Countersink ☐ Cut Too Short ☐ Instructions Incomplete/Unclear ☐ Drill Holes ☐	Power Loss/Surge ☐ Folio/Program ☐ Grain ☐ Weld ☐ Wrong Stock Pulled ☐ Out of Sequence ☐ Off-set ☐ Misabeled ☐ Fit/Function ☐ Misaligned/off center ☐	Positioned Wrong ☐ Outside Dimensions ☐ Over/Under tolerance ☐ Part Incorrect ☐ Part Lost/Missing ☐ Part Moved ☐ Drawing ☐ Finish ☐ Misread ☐ Turning Sequence ☐
OTHER : _____					

5.0 PARTS LIST

Qty -015	Qty -017	Qty -025	Qty -027	Qty -111	Qty -117	Part Number	Description
X						D350-567-015	FLOOR WINDOW INSTALLATION (SMALL)
	X					D350-567-017	FLOOR WINDOW INSTALLATION (SMALL)
		X				D350-567-025	FLOOR WINDOW INSTALLATION (LARGE)
			X			D350-567-027	FLOOR WINDOW INSTALLATION (LARGE)
				X		D350-567-111	FLOOR WINDOW INSTALLATION (EXTRA LARGE)
					X	D350-567-117	FLOOR WINDOW INSTALLATION (EXTRA LARGE)
1	1					D350-567-013	REPLACEMENT WINDOW KIT (SMALL)
		1	1			D350-567-023	REPLACEMENT WINDOW KIT (LARGE)
				1	1	D350-567-113	REPLACEMENT WINDOW KIT (EXTRA LARGE)
	1		1	1		D350-567-115	INTERIOR FLOOR WINDOW KIT
1		1			1	D350-567-031	INTERIOR FLOOR WINDOW KIT (SLIDING DOOR COMPATABLE)

Qty -013	Qty -023	Qty -113	Qty -115	Qty -031	Part Number	Description
X					D350-567-013	REPLACEMENT WINDOW KIT (SMALL)
	X				D350-567-023	REPLACEMENT WINDOW KIT (LARGE)
		X			D350-567-113	REPLACEMENT WINDOW KIT (EXTRA LARGE)
			X		D350-567-115	INTERIOR FLOOR WINDOW KIT
				X	D350-567-031	INTERIOR FLOOR WINDOW KIT (SLIDING DOOR COMPATABLE)
1					D2125	REPLACEMENT WINDOW, SMALL
	1				D2942	REPLACEMENT WINDOW, LARGE
		1			D3290-041	REPLACEMENT WINDOW ASSEMBLY, EXTRA LARGE
1					D2126-0600	SEAL
	1				D2463-0750	NEOPRENE SEAL
		1			D2463-0860	NEOPRENE SEAL
	9	12			2600-6	¼ TURN FASTENER
	9	12			2600-LW	WASHER
	9	12			212-12	RECEPTACLE
	22	21			AN526C832R9	SCREW (OR AN526C832-9, OR MS51957-126)
	44	42			AN960JD8	WASHER
	22	21			MS21042L08	NUT (OR MS21042-08)
	18	24			MS20426AD3-5	RIVET
2 SQ. YD	2 SQ. YD	2 SQ. YD			N/A	9.7oz 7781 'S' GLASS UNIVERSAL WEAVE
				1	D2463-0450	NEOPRENE SEAL
				1	D3210-1	DOUBLER
				1	D3211-1	BRACKET
				1	D3212-1	FLOOR WINDOW
				1	D3213-041	DOOR ASSEMBLY
			1		D3293-1	DOUBLER
			1		D3294-1	BRACKET
			1		D3295-041	FLOOR WINDOW
			1		D3296-041	DOOR ASSEMBLY
			1		D2463-0530	NEOPRENE SEAL
		9	8		AN526C632R12	SCREW (OR AN526C632-12, OR MS51957-32)
		9	8		AN960JD6	WASHER
		9	8		MS21042L06	NUT (OR MS21042-06)
		2	40		MS20470AD4-5	RIVET
		115	90		MS20470AD4-6	RIVET
		15	20		MS20470AD4-7	RIVET

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Revision: E
Date: 13.08.15